



Dart Aerospace Ltd.
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D4131-041
Job Sheet 174866



Part No: D4131-041

Job Qty: 2 ea

Part Name: Manifold Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 4/10/18

Created By: Michelle Gagnon-Donovan

Type: Stock *See D.*

Description:

Note: DWG REV C SHEETS 1,4 IPP Rev:A 10.10.06 new issue DD verf:EC IPP Rev:B 11.09.26 AS PER REV.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/9/18	0.00	0.00	Start Up Large Fab-2		<i>MC</i>
100	Large Fab	2 pcs		4/9/18	0.00	3.03	Large Fab 1		<i>MC</i>
110	QC	2 pcs		4/9/18	0.00	0.00	QC9		<i>PD 18-3-23</i>
120	QC	2 pcs		4/9/18	0.00	0.00	QC5		<i>PD 18-3-23</i>
124	Small Fab	2 pcs		4/10/18	0.00	0.24	Small Fab-6		<i>ES</i>
126	QC	2 pcs		4/10/18	0.00	0.00	QC5		<i>ES</i>
130	Packaging	2 pcs		4/10/18	0.00	0.00	Packaging3-2	<i>ST OF 9</i>	<i>APR 09 2018</i>
140	QC21-SA	2 Ea		4/10/18	0.00	0.00	QC21		<i>DAS 21</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4131-1	Front Plate	2 Ea (1 ea)	90-Start up Operation	
D4131-3	Base	2 Ea (1 ea)	90-Start up Operation	
D4131-5	Side Plate	4 Ea (2 ea)	90-Start up Operation	
D4131-9	Label Plate	2 Ea (1 ea)	124-Small Fab	
MS20615-3M3	Rivet	4 Ea (2 ea)	124-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4131-1	2	10	0
	D4131-3	2	10	0
	D4131-5	4	11	0
	D4131-9	2	5	0
124-Small Fab	MS20615-3M3	4	1,892	0



Container No: S054265



Part: D4131 - 041

Job No: 174866

Serial No/Batch: S054265

Revision:

Inspector:

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